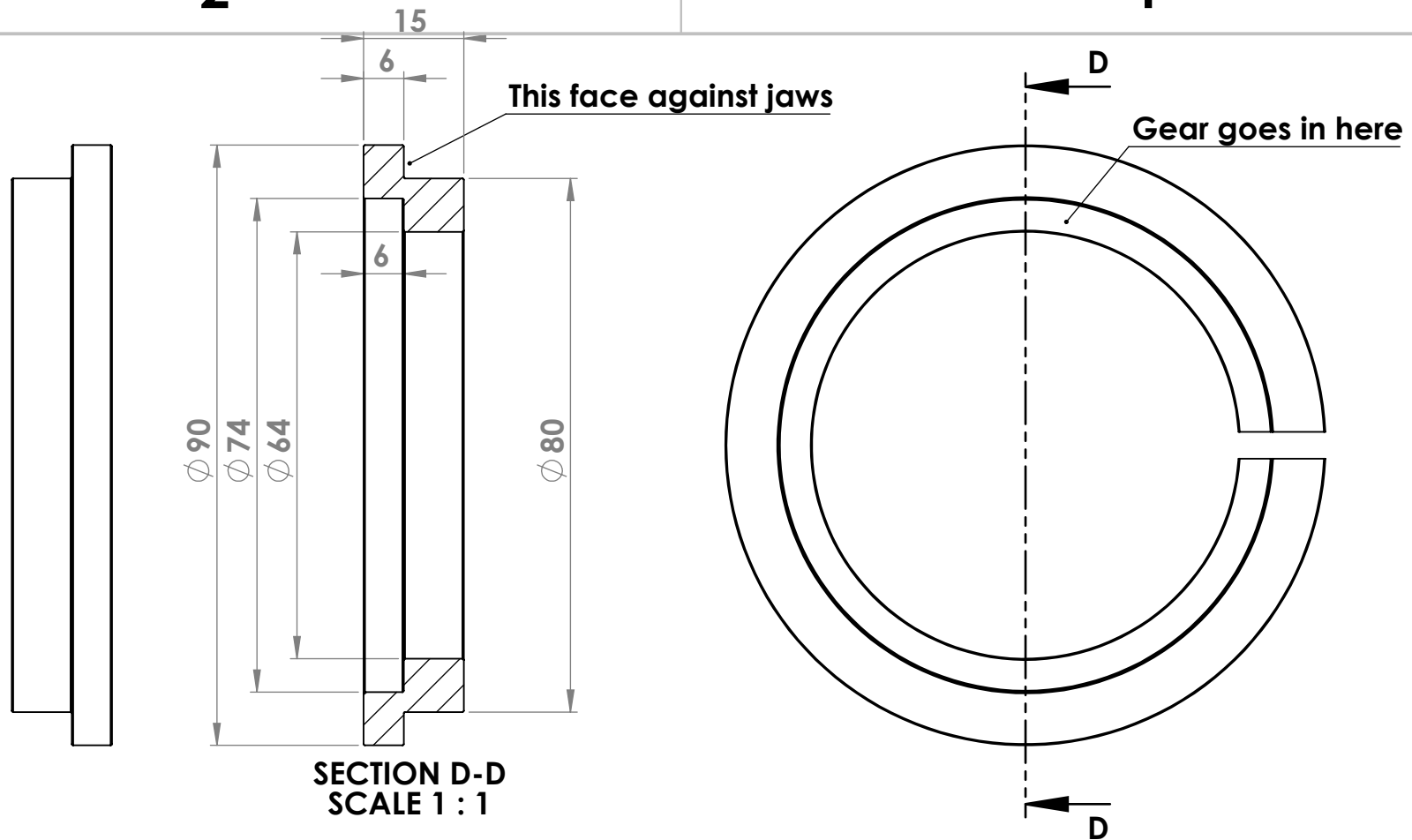


B

B



SECTION D-D
SCALE 1 : 1

Ø74mm may need modification
to fit outside diameter of gear

Use this ring to chuck the big gear in the 4-jaw chuck,
to avoid distorting the shape,
and for more secure chucking

A

A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:			
		DIMENSIONS ARE IN INCHES	DRAWN						
		TOLERANCES:	CHECKED						
		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH ± BEND ±	MFG APPR.						
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.	REV	
		THREE PLACE DECIMAL ±	COMMENTS:				A	tool ring	
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:2		WEIGHT:	SHEET 1 OF 1
		MATERIAL							
		FINISH							
	NEXT ASSY	USED ON							
	APPLICATION		DO NOT SCALE DRAWING						

2

1